



PHOENIX ALLIANCE

PROSPERING TOGETHER THROUGH NETWORKING AND TRAINING

International Markets

USANA Health Sciences began its operations in 1992 in its home country:
United States

Between 1992 to 2012, USANA opened 18 international markets:

Australia	Malaysia
Belgium	Mexico
Canada	Netherlands
Caribbean	New Zealand
China	Philippines
France	Singapore
Hong Kong	Taiwan
Japan	Thailand
Korea	United Kingdom

USANA also opened additional sale-only business in 6 markets:

Austria	Italy
Germany	Luxembourg
Ireland	Spain

On July 15th, 2013, USANA opened its 19th international market:
Colombia

And, probably in 2014, USANA's 20th international market is projected to open:
Brazil